CREE Wolfspeed

V_{DS}	1200 V
I_{DS}	450 A

EAB450M12XM3

Automotive Qualified 1200 V, 450 A All-Silicon Carbide Conduction-Optimized, Half-Bridge Module

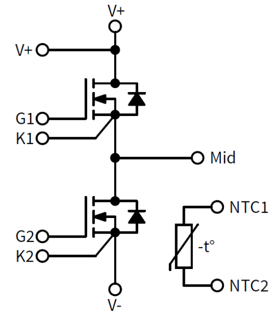
Technical Features

- High Power Density Footprint
- High Junction Temperature (175 °C) Operation
- Low Inductance (6.7 nH) Design
- Implements Conduction Optimized Third Generation SiC MOSFET Technology
- Silicon Nitride Insulator and Copper Baseplate

Applications

- Motor & Traction Drives
- Vehicle Fast Chargers
- Automotive Test Equipment

Package 80 x 53 x 19 mm



System Benefits

- Terminal layout allows for direct bus bar connection without bends or bushings enabling a simple, low inductance design.
- Isolated integrated temperature sensing enables high-level temperature protection.
- Dedicated drain Kelvin pin enables direct voltage sensing for gate driver overcurrent protection.

Maximum Parameters (Verified by Design)

Symbol	Parameter	Min.	Typ.	Max.	Unit	Test Conditions	Note
$V_{DS\,max}$	Drain-Source Voltage			1200	V		
$V_{GS\,max}$	Gate-Source Voltage, Maximum Value	-8		+19	V	Transient < 100 ns	Fig. 32
$V_{GS\,op}$	Gate-Source Voltage, Recommended Operating Value	-4		+15	V	Static	Fig. 32
I_{DS}	DC Continuous Drain Current			450	A	$V_{GS} = 15$ V, $T_C = 25$ °C, $T_{VJ} \leq 175$ °C	Fig. 20
I_{DS}	DC Continuous Drain Current		409		A	$V_{GS} = 15$ V, $T_C = 90$ °C, $T_{VJ} \leq 175$ °C	
I_{SD}	DC Source-Drain Current			450	A	$V_{GS} = 15$ V, $T_C = 25$ °C, $T_{VJ} \leq 175$ °C	
$I_{SD\,BD}$	DC Source-Drain Current (Body Diode)		225		A	$V_{GS} = -4$ V, $T_C = 25$ °C, $T_{VJ} \leq 175$ °C	
$I_{DS\,pulsed}$	Maximum Pulsed Drain-Source Current			900	A	$t_{p\,max}$ limited by $T_{VJ\,op}$ $V_{GS} = 15$ V, $T_C = 25$ °C	
$I_{SD\,pulsed}$	Maximum Pulsed Source-Drain Current			900	A	$t_{p\,max}$ limited by $T_{VJ\,op}$ $V_{GS} = 15$ V, $T_C = 25$ °C	
$T_{VJ\,op}$	Maximum Virtual Junction Temperature under Switching Conditions	-40		175	°C		

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MOSFET Characteristics (Per Position) (T_{VJ} = 25 ˚C unless otherwise specified)

Symbol	Parameter	Min.	Typ.	Max.	Unit	Test Conditions	Note
$V_{BR\ DSS}$	Drain-Source Breakdown Voltage	1200			V	V_{GS} = 0 V, T_{VJ} = -40°C	
$V_{GS\ th}$	Gate Threshold Voltage	1.8	2.5	3.6	V	V_{DS} = V_{GS}, I_{DS} = 132 mA	
I_{DSS}	Zero Gate Voltage Drain Current		5	500	μA	V_{GS} = 0 V, V_{DS} = 1200 V	
I_{GSS}	Gate-Source Leakage Current		0.05	1.3	μA	V_{GS} = 15 V, V_{DS} = 0 V	
$R_{DS\ on}$	Drain-Source On-State Resistance (MOSFET Only)		2.6	3.7	mΩ	V_{GS} = 15 V, I_{DS} = 450 A	Fig. 2 Fig. 3
			4.6			V_{GS} = 15 V, I_{DS} = 450 A, T_{VJ} = 175 °C	
g_{fs}	Transconductance		355		S	V_{DS} = 20 V, I_{DS} = 450 A	Fig. 4
			360			V_{DS} = 20 V, I_{DS} = 450 A, T_{VJ} = 175 °C	
E_{On}	Turn-On Switching Energy, T_J = 25 °C T_J = 125 °C T_J = 175 °C		11.0 11.7 13.0		mJ	V_{DS} = 600 V, I_{DS} = 450 A, V_{GS} = -4 V/15 V, $R_{G\ ext}$ = 0.0 Ω, L = 13.6 μH	Fig. 11 Fig. 13
E_{Off}	Turn-Off Switching Energy, T_J = 25 °C T_J = 125 °C T_J = 175 °C		10.1 11.3 12.1		mJ		
$R_{G\ int}$	Internal Gate Resistance		2.5		Ω		
C_{iss}	Input Capacitance		38.0		nF	V_{GS} = 0 V, V_{DS} = 800 V, V_{AC} = 25 mV, f = 100 kHz	Fig. 9
C_{oss}	Output Capacitance		1.5		nF		
C_{rss}	Reverse Transfer Capacitance		90		pF		
Q_{GS}	Gate to Source Charge		355		nC	V_{DS} = 800 V, V_{GS} = -4 V/15 V I_{DS} = 450 A Per IEC 60747-8-4 pg. 21	
Q_{GD}	Gate to Drain Charge		500		nC		
Q_G	Total Gate Charge		1330		nC		
$R_{TH\ JC}$	FET Thermal Resistance, Junction to Case		0.110	0.145	°C/W		Fig. 17

Body Diode Characteristics (Per Position) (T_{VJ} = 25 ˚C unless otherwise specified)

Symbol	Parameter	Min.	Typ.	Max.	Unit	Test Conditions	Note
V_{SD}	Body Diode Forward Voltage		4.7		V	V_{GS} = -4 V, I_{SD} = 450 A	Fig. 7
			4.2			V_{GS} = -4 V, I_{SD} = 450 A, T_J = 175 °C	
t_{RR}	Reverse Recovery Time		52		ns	V_{GS} = -4 V, I_{SD} = 450 A, V_{DS} = 600 V di/dt = 8 A/ns, T_J = 175 °C	
Q_{RR}	Reverse Recovery Charge		6.6		μC		
I_{RR}	Peak Reverse Recovery Current		195		A		
E_{RR}	Reverse Recovery Energy T_J = 25 °C T_J = 125 °C T_J = 175 °C		0.2 1.1 1.9		mJ	V_{DS} = 600 V, I_{DS} = 450 A, V_{GS} = -4 V/15 V, $R_{G\ ext}$ = 0.0 Ω, L = 13.6 μH	Fig. 14

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CREE Wolfspeed

Temperature Sensor (NTC) Characteristics

Symbol	Parameter	Min.	Typ.	Max.	Unit	Test Conditions
R_{25}	Rated Resistance		4.7		kΩ	T_{NTC} = 25 °C
ΔR/R	Tolerance of R_{25}			±1	%	
P_{25}	Maximum Power Dissipation			50	mW	

Steinhart-Hart Modified Coefficients for R/T Computation: $\frac{1}{T} = A + B \times \ln\left(\frac{R}{R_{25}}\right) + C \times \ln^2\left(\frac{R}{R_{25}}\right) + D \times \ln^3\left(\frac{R}{R_{25}}\right)$

	A	B	C	D
T_{NTC} < 25 °C	3.3540E-03	3.0013E-04	5.0852E-06	2.1877E-07
T_{NTC} ≥ 25 °C	3.3540E-03	3.0013E-04	5.0852E-06	2.1877E-07

Module Physical Characteristics

Symbol	Parameter	Min.	Typ.	Max.	Unit	Test Conditions
R_{3-1}	Package Resistance, M1		0.72		mΩ	T_C = 125 °C, Note 1 & 2
R_{1-2}	Package Resistance, M2		0.63			T_C = 125 °C, Note 1 & 2
L_{Stray}	Stray Inductance		6.7		nH	Between Terminals 2 and 3
T_C	Case Temperature	-40		125	°C	
W	Weight		175		g	
M_S	Mounting Torque	2.0	3.0	4.0	N-m	Baseplate, M4 bolts
		2.0	4.0	5.0		Power Terminals, M5 bolts
V_{isol}	Case Isolation Voltage	4.0			kV	AC, 50 Hz, 1 min
CTI	Comparative Tracking Index	600				
	Clearance Distance	12.5			mm	From 2 to 3, Note 2
		11.5				From 1 to Baseplate, Note 2
		5.7				From 2 to 5, Note 2
		13.7				From 5 to Baseplate, Note 2
	Creepage Distance	14.7				From 2 to 3, Note 2
		14.0				From 1 to Baseplate, Note 2
		14.7				From 2 to 5, Note 2
		14.3				From 5 to Baseplate, Note 2

Note 1 Total effective resistance (per switch position) = MOSFET $R_{DS(on)}$ + switch position package resistance

Note 2 Numbers reference the connections from the Schematic and Pin Out section of this document

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Typical Performance

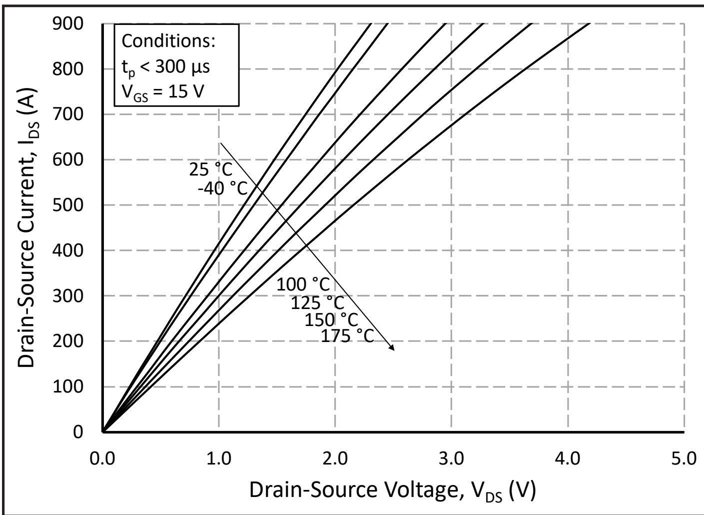

Figure 1. Output Characteristics for Various Junction Temperatures

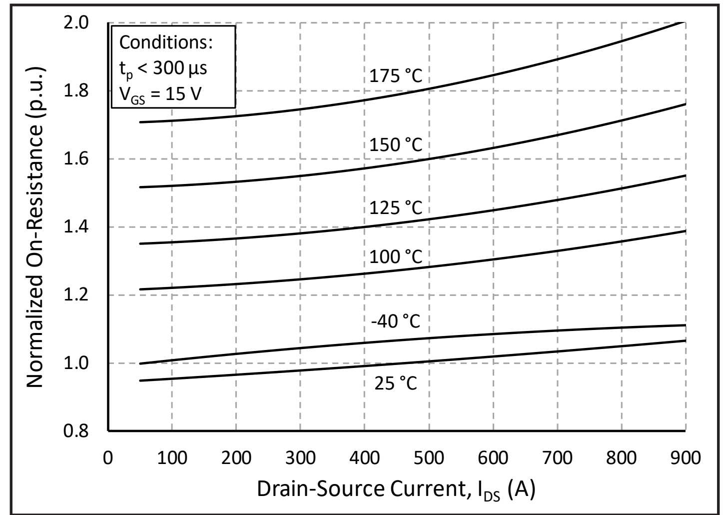

Figure 2. Normalized On-State Resistance vs. Drain Current for Various Junction Temperatures

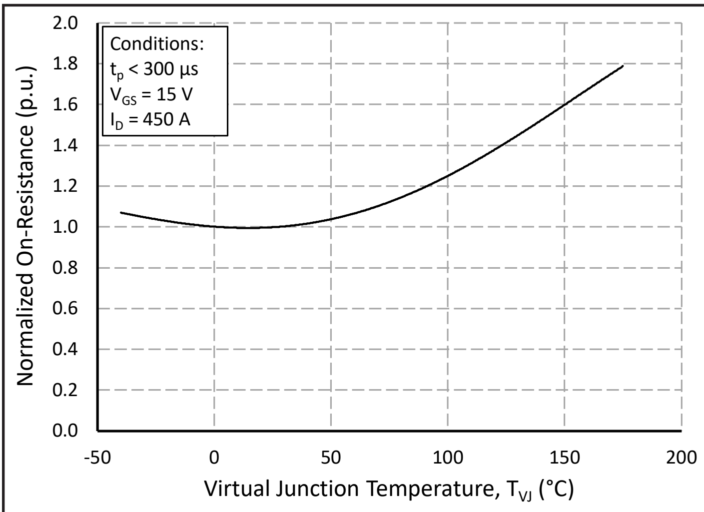

Figure 3. Normalized On-State Resistance vs. Junction Temperature

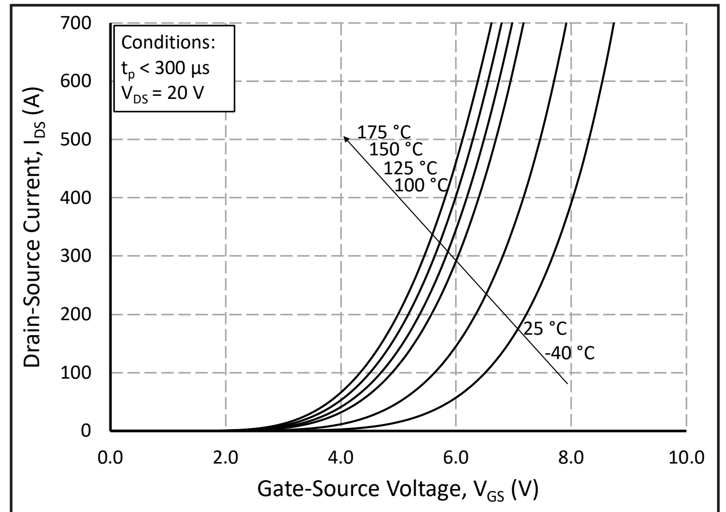

Figure 4. Transfer Characteristic for Various Junction Temperatures

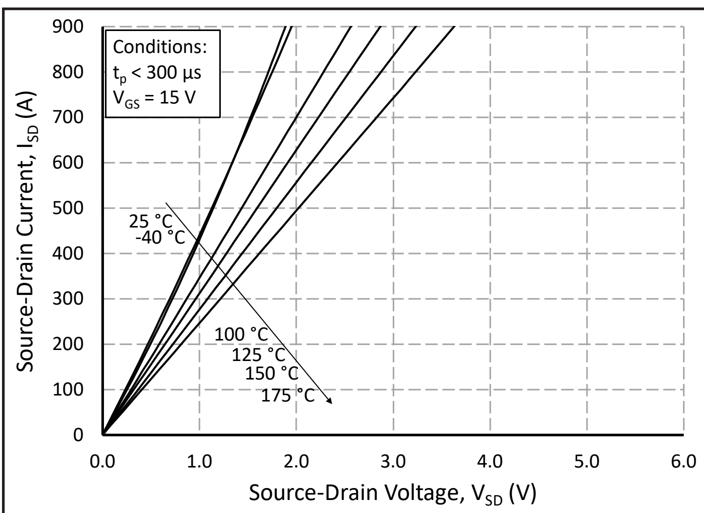

Figure 5. 3rd Quadrant Characteristic vs. Junction Temperatures at V_{GS} = 15 V

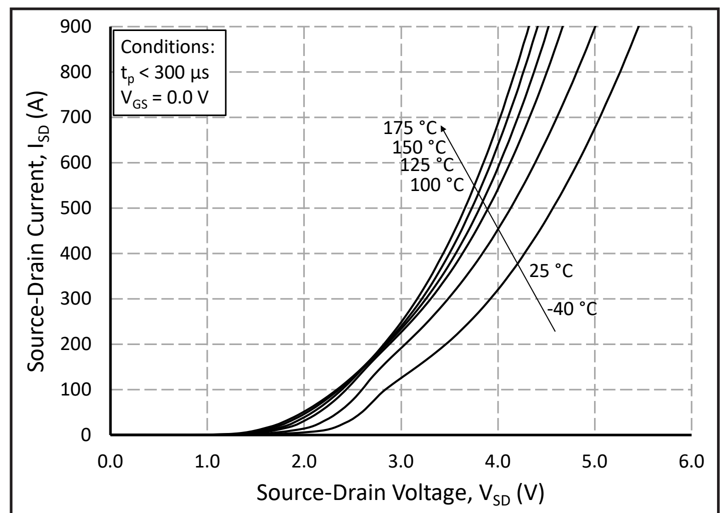

Figure 6. 3rd Quadrant Characteristic vs. Junction Temperatures, V_{GS} = 0 V (Body Diode)

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Typical Performance

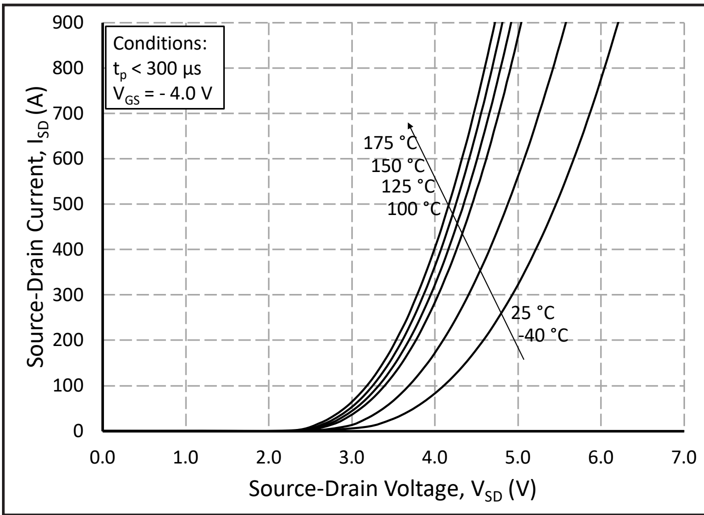

Figure 7. 3rd Quadrant Characteristic vs. Junction Temperatures, V_{GS} = - 4 V (Body Diode)

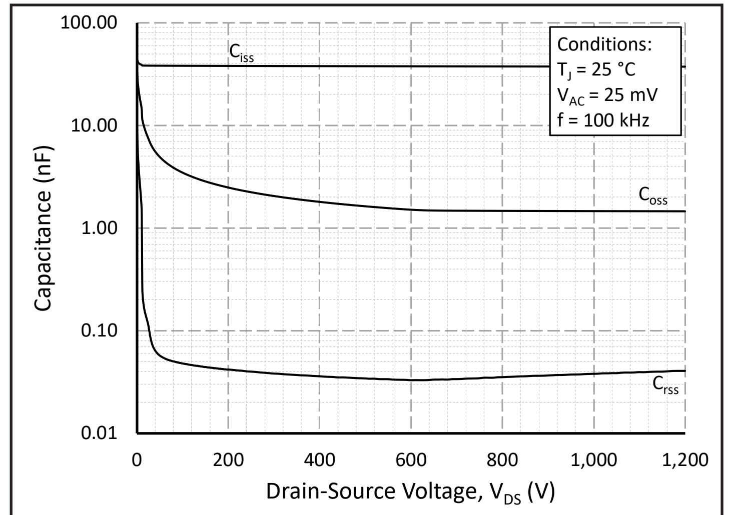

Figure 8. Typical Capacitances vs. Drain to Source Voltage (0 - 200 V)

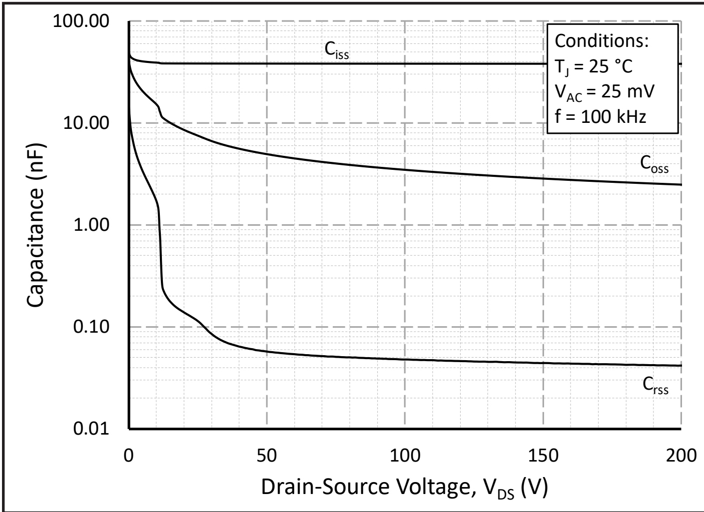

Figure 9. Typical Capacitances vs. Drain to Source Voltage (0 - 1200 V)

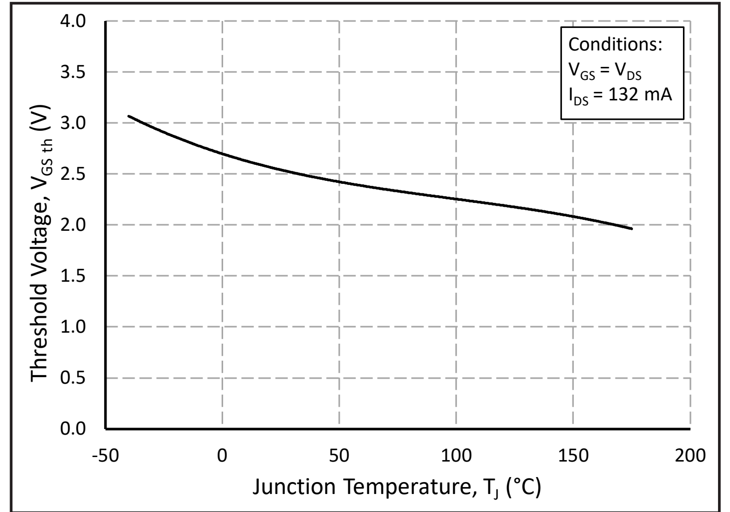

Figure 10. Threshold Voltage vs. Junction Temperature

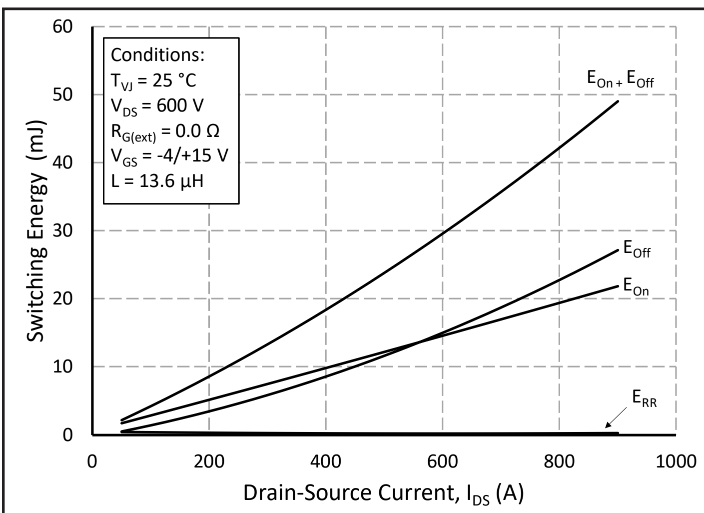

Figure 11. Switching Energy vs. Drain Current (V_{DS} = 600 V)

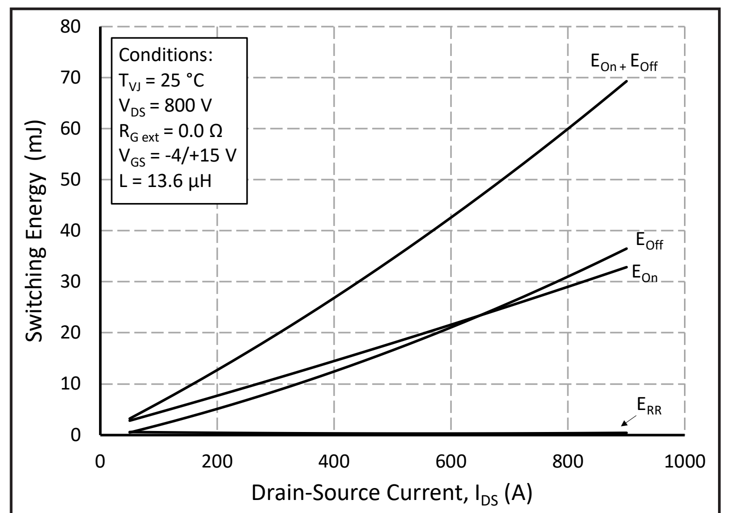

Figure 12. Switching Energy vs. Drain Current (V_{DS} = 800 V)

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Typical Performance

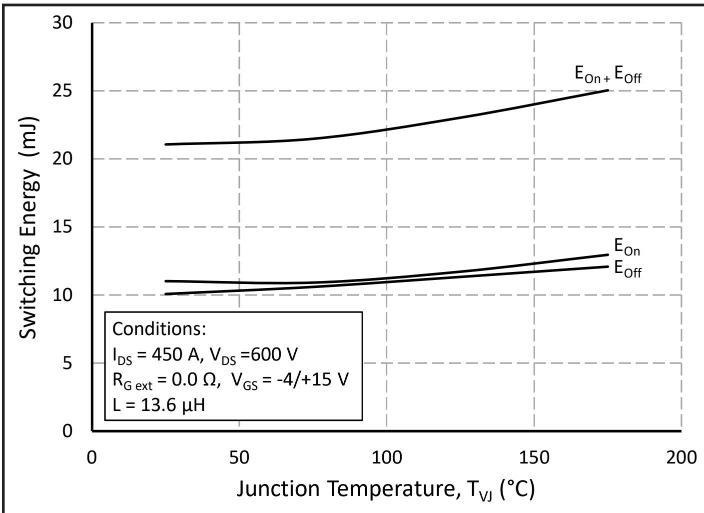

Figure 13. MOSFET Switching Energy vs. Junction Temperature

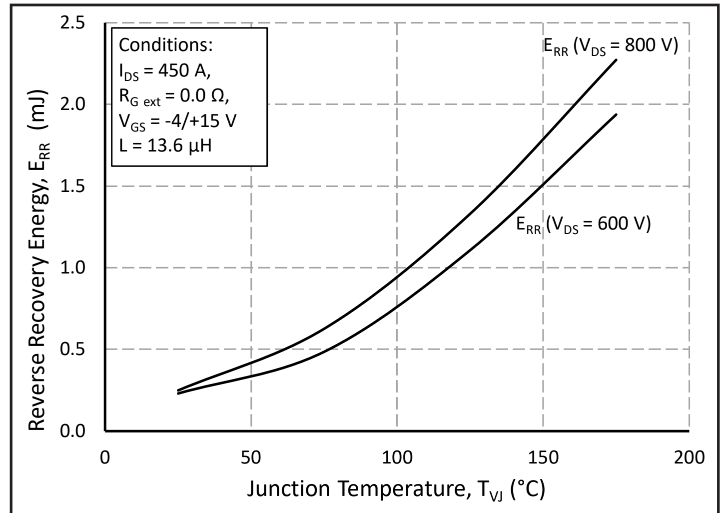

Figure 14. Reverse Recovery Energy vs. Junction Temperature

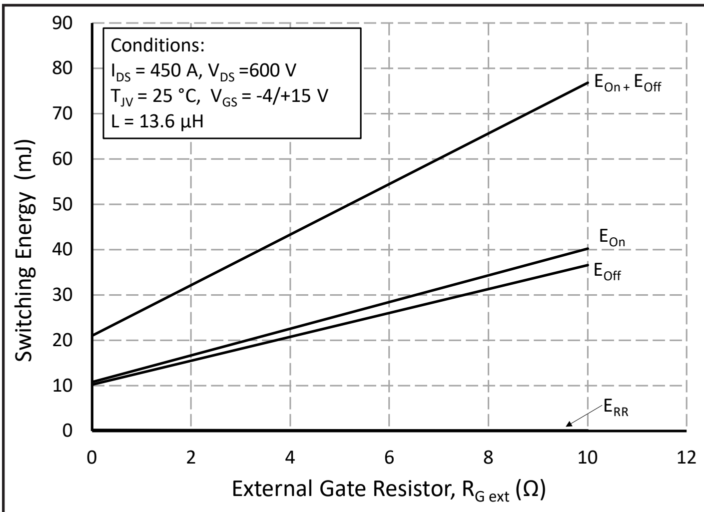

Figure 15. MOSFET Switching Energy vs. External Gate Resistance

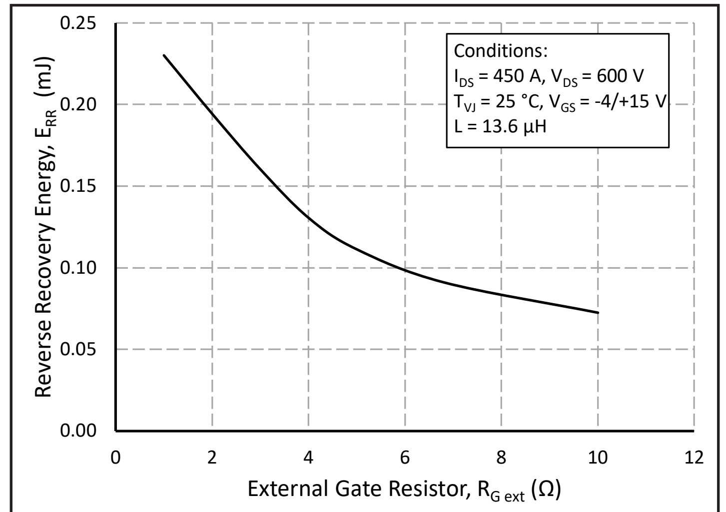

Figure 16. Reserve Recovery Energy vs. External Gate Resistance

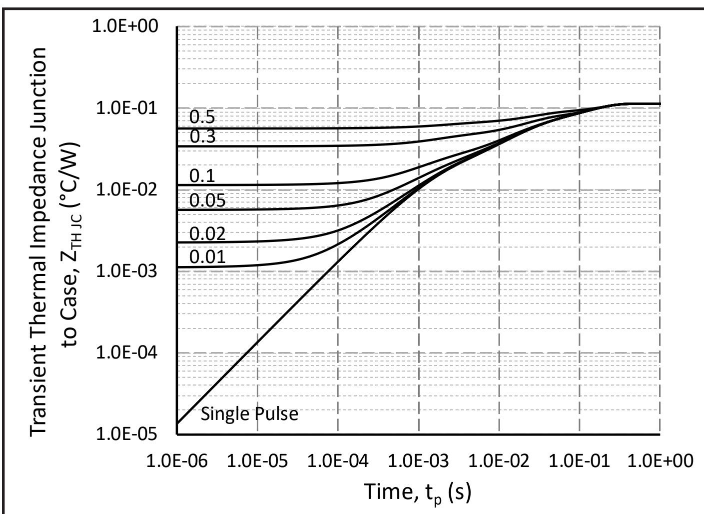

Figure 17. MOSFET Junction to Case Transient Thermal Impedance, $Z_{TH\ JC}$ (°C/W)

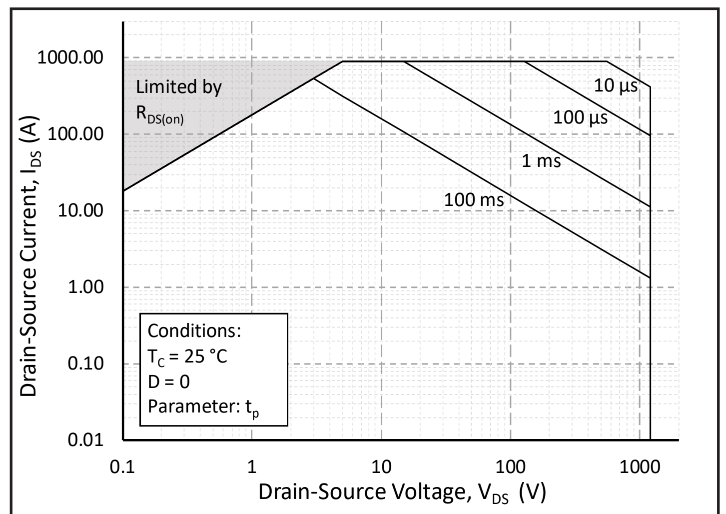

Figure 18. Forward Bias Safe Operating Area (FBSOA)

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Typical Performance

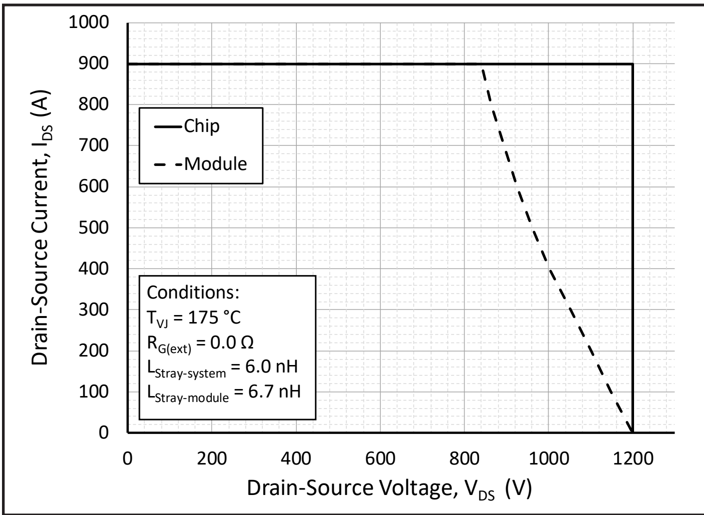

Figure 19. Reverse Bias Safe Operating Area (RBSOA)

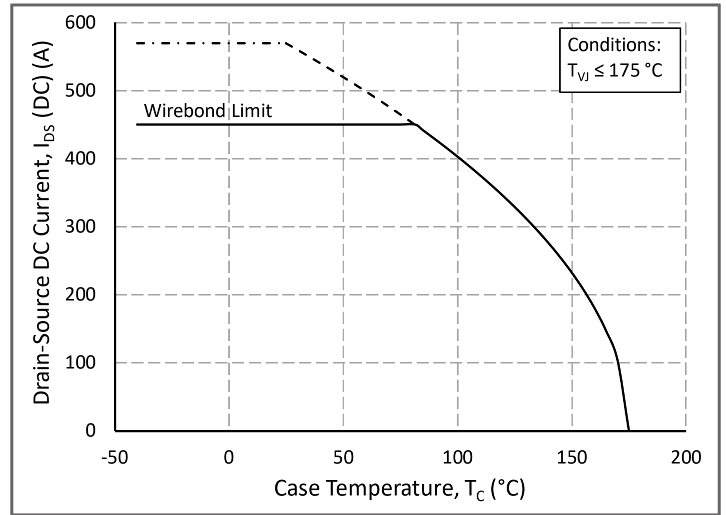

Figure 20. Continuous Drain Current Derating vs. Case Temperature

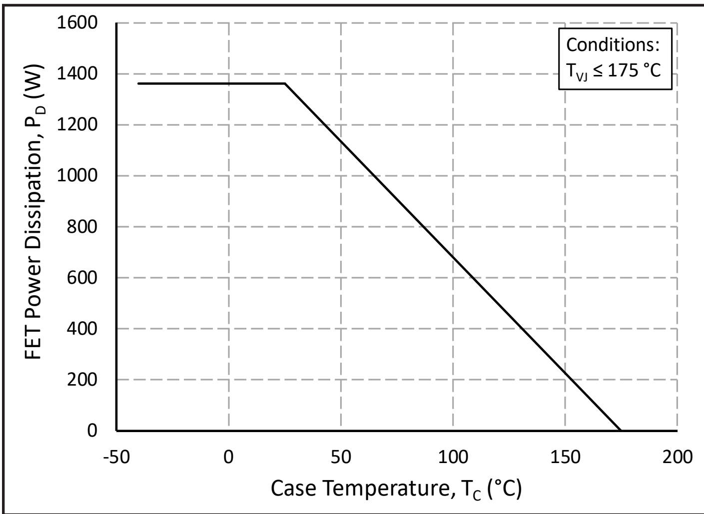

Figure 21. Maximum Power Dissipation Derating vs. Case Temperature (Per Position)

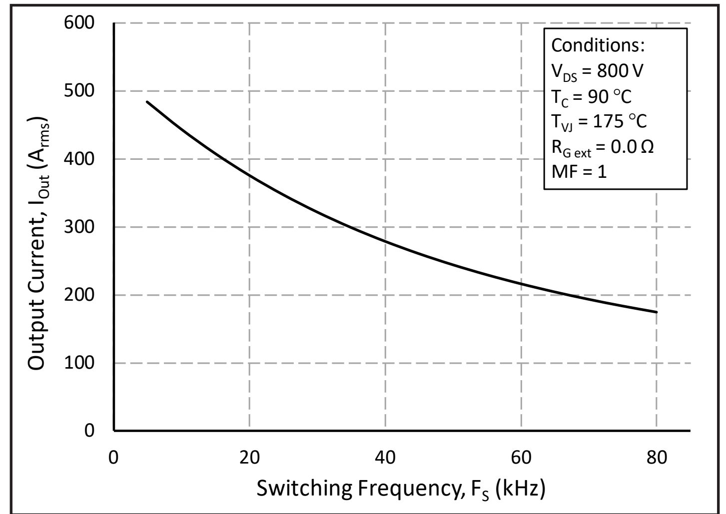

Figure 22. Typical Output Current Capability vs. Switching Frequency (Inverter Application)

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Typical Timing Characteristics

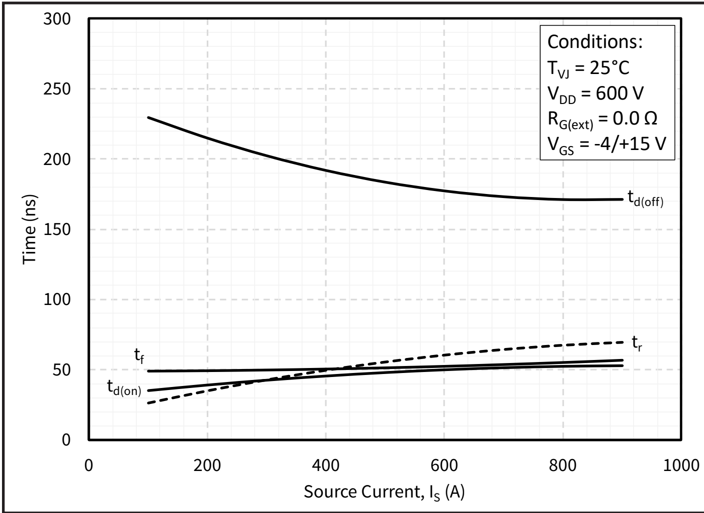

Figure 23. Timing vs. Source Current

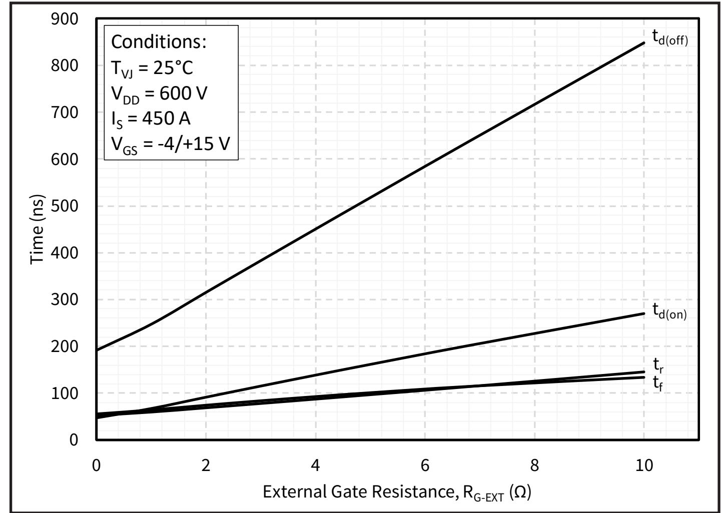

Figure 24. Timing vs. External Gate Resistance

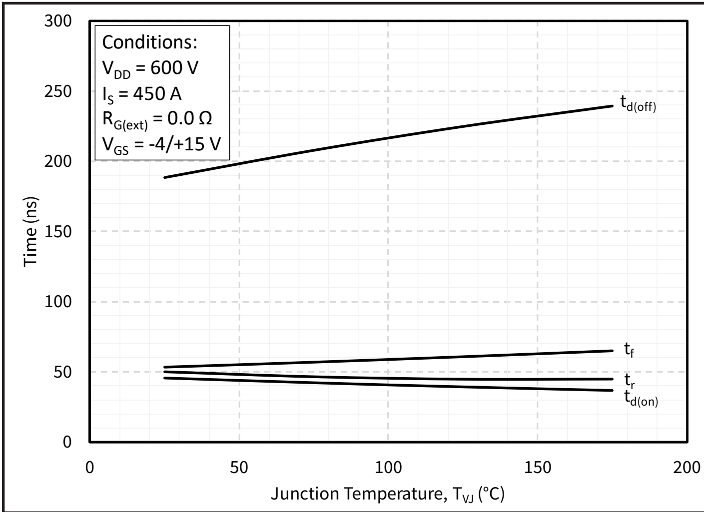

Figure 25. Timing vs. Junction Temperature

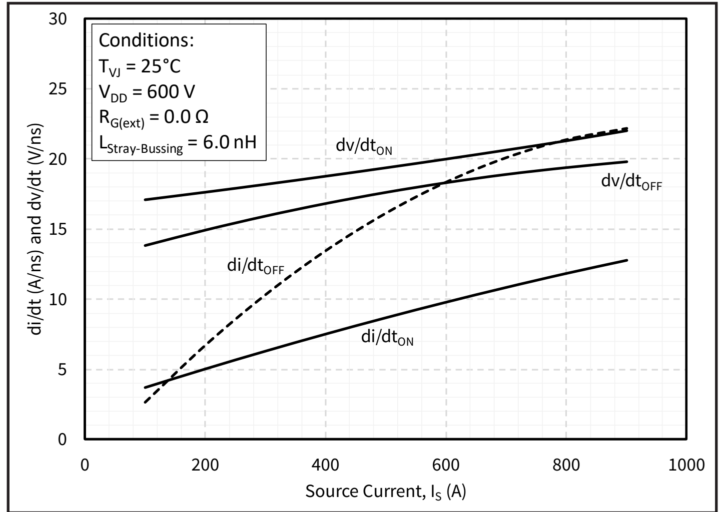

Figure 26. dv/dt and di/dt vs. Source Current

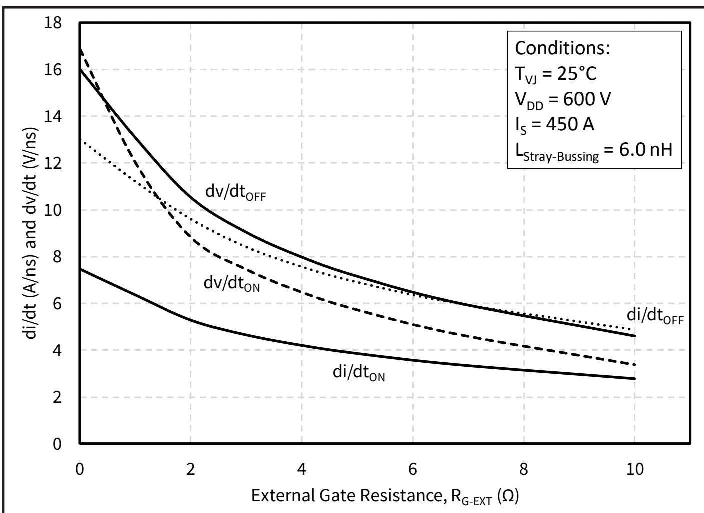

Figure 27. dv/dt and di/dt vs. External Gate Resistance

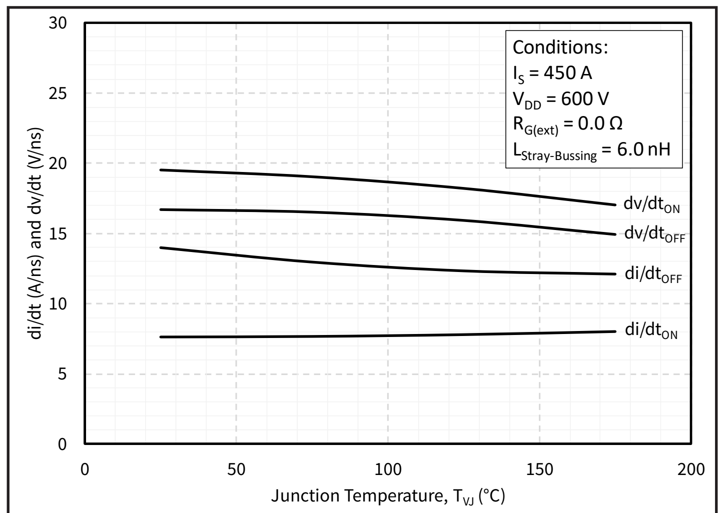

Figure 28. dv/dt and di/dt vs. Junction Temperature

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Definitions

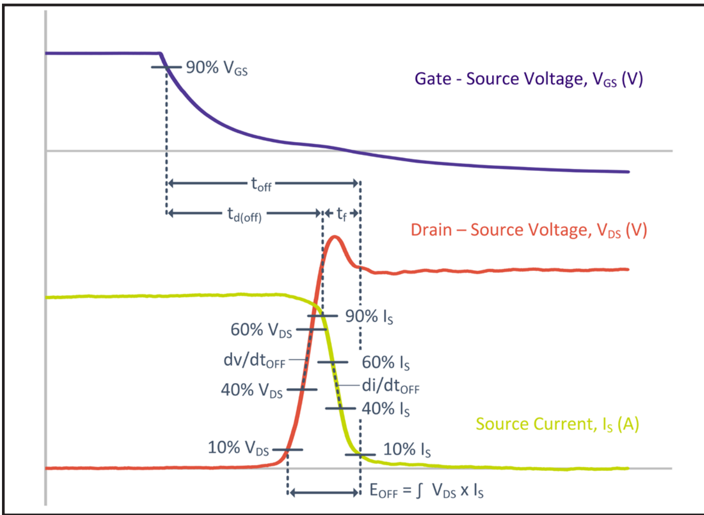

Figure 29. Turn-off Transient Definitions

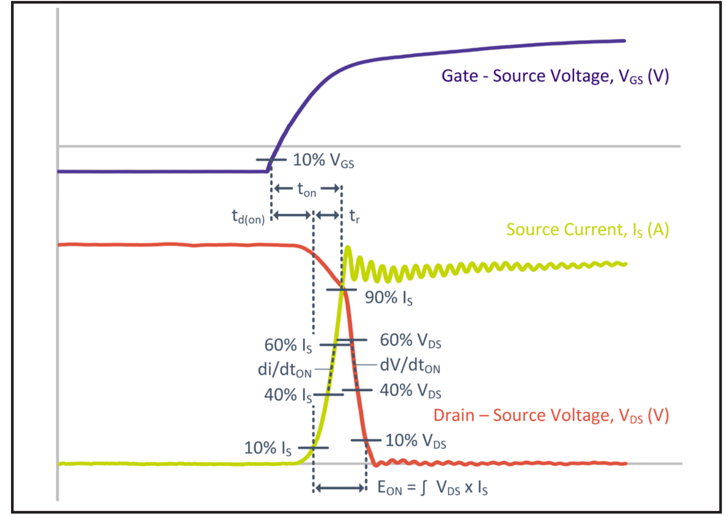

Figure 30. Turn-on Transient Definitions

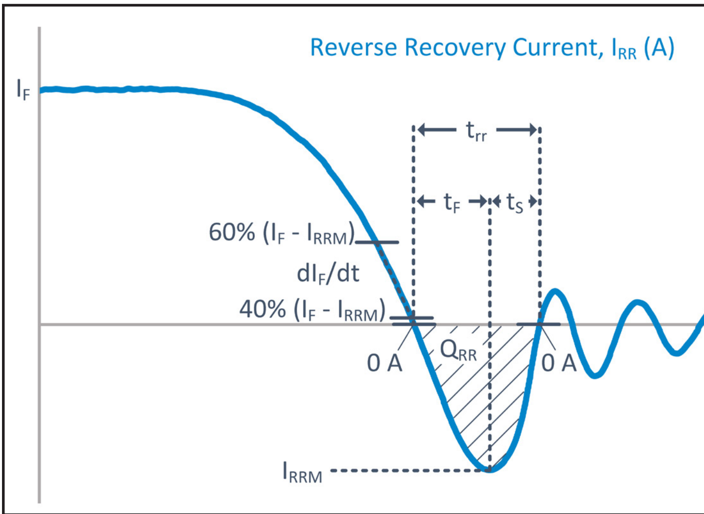

Figure 31. Reverse Recovery Definitions

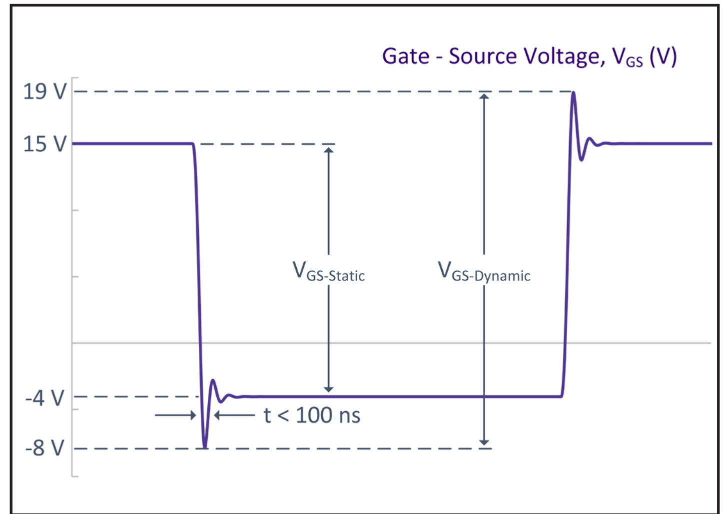

Figure 32. V_{GS} Transient Definitions

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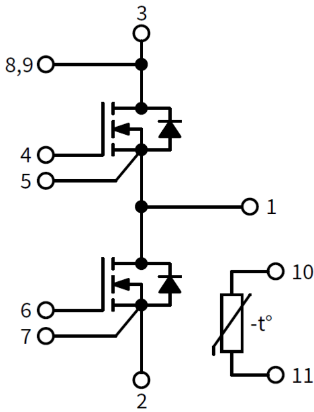
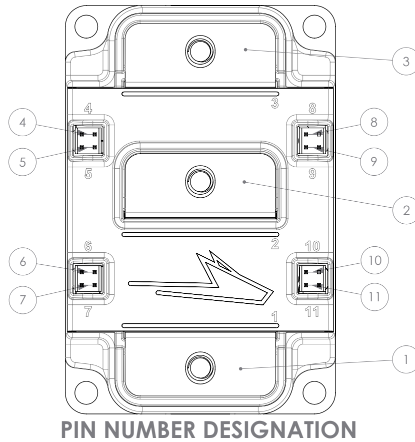
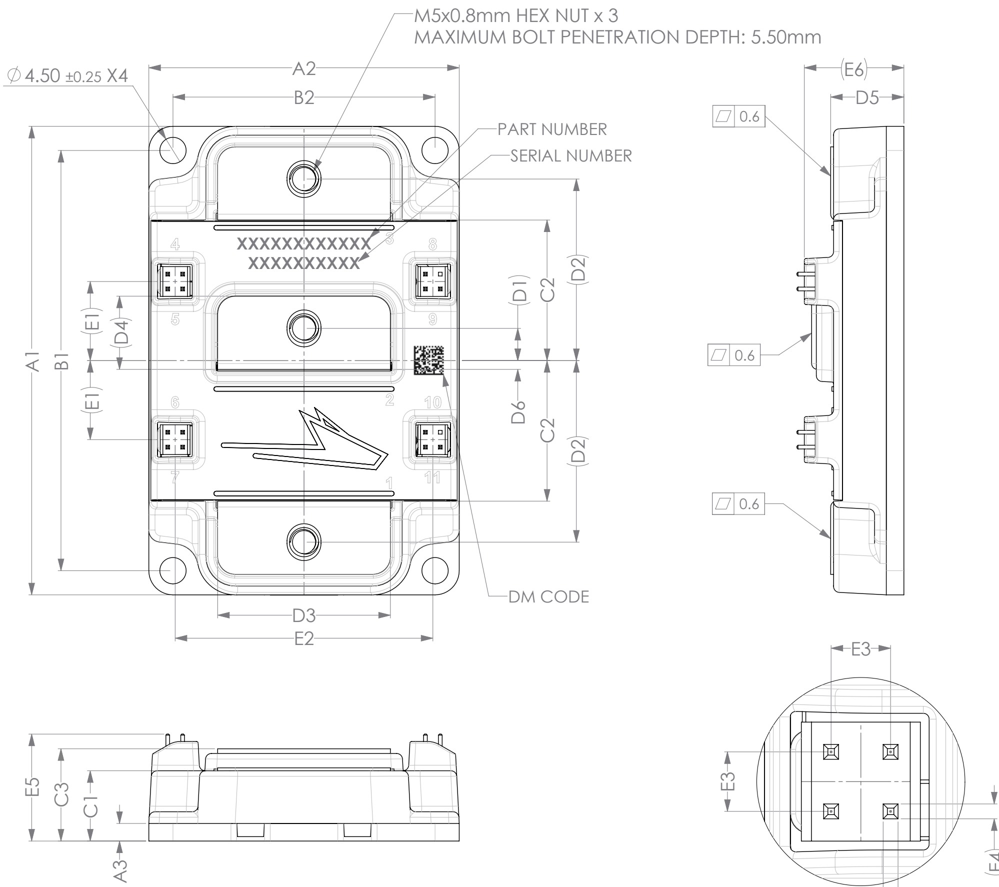
Schematic and Pin Out





Pin	Function
1	Mid
2	V-
3	V+
4	G1
5	K1
6	G2
7	K2
8	V+ (Overcurrent)
9	V+ (Overcurrent)
10	NTC2
11	NTC1

Package Dimension (mm)



DIMENSION TABLE		
SYMBOL	DIMENSION (mm)	TOLERANCE (mm)
A1	80.00	±0.30
A2	53.00	±0.30
A3	3.00	±0.30
B1	71.75	±0.30
B2	44.75	±0.30
C1	12.00	±0.50
C2	24.00	±0.50
C3	15.75	±0.40
D1	(5.50)	REF.
D2	(31.00)	REF.
D3	29.50	±0.30
D4	(12.50) TYP	REF.
D5	12.50	±0.30
D6	1.50	±0.30
E1	(13.50)	REF.
E2	44.00	±0.30
E3	2.54	±0.50
E4	(0.64)	REF.
E5	18.26	±0.30
E6	(17.00)	REF.

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Supporting Links & Tools

- CGD12HBXMP: XM3 Evaluation Gate Driver
- CGD12HB00D: Differential Transceiver Board for CGD12HBXMP
- CRD300DA12E-XM3: 300 kW Inverter Kit for Conduction-Optimized XM3 (CPWR-AN30)
- KIT-CRD-CIL12N-XM3: Dynamic Performance Evaluation Board for the XM3 Module (CPWR-AN31)
- CPWR-AN28: Module Mounting Application Note
- CPWR-AN29: Thermal Interface Material Application Note

Notes

- All parameters are indicative of the product as delivered.
- This product has not been designed or tested for use in, and is not intended for use in, applications implanted into the human body nor in applications in which failure of the product could lead to death, personal injury or property damage, including but not limited to equipment used in the operation of nuclear facilities, life-support machines, cardiac defibrillators or similar emergency medical equipment, aircraft navigation or communication or control systems, or air traffic control systems.
- The SiC MOSFET module switches at speeds beyond what is customarily associated with IGBT-based modules. Therefore, special precautions are required to realize optimal performance. The interconnection between the gate driver and module housing needs to be as short as possible. This will afford optimal switching time and avoid the potential for device oscillation. Also, great care is required to insure minimum inductance between the module and DC link capacitors to avoid excessive V_{DS} overshoot.
- This product is qualified for automotive applications by Wolfspeed standards as documented in the EAB450M12XM3 qualification report. The product validation test procedure was completed using AQG-324 guidelines as documented.

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