PCN Number:		201	20141001002					PCN Date: 10/07/20		2014	
Title:         Add Cu as Alternative Wire Base Metal for Selected Device(s)											
Customer Contact: PCN		<u>PCN</u>	N Manager		Phone:	+1(214)480-6	+1(214)480-6037			ality rvices	
Proposed 1 <sup>st</sup> Ship Dat		ite:	01/07/2015 Estimated Sample Availa		vailal	bility:	Date provided at sample request				
Change Type:							-				
			oly Process			Assembly Materials					
	Design Electric			al Specification			Mechanical Specification			n	
	Test Site Packing		g/Shipping/Labeling			Test Process					
	er Bump Site				Bump Material		Wafer Bump Process				
Waf	er Fab Site			Wafer H	Fab Mate			Wafer Fab Process			
					PCN D	etails					
Descrip	tion of Chang	je:									
Texas Instruments is pleased to announce the qualification of Cu as an additional bond wire option for devices listed in "Product affected" section below. Devices will remain in current assembly facility and there will be no other piece part changes.											
Reason	for Change:										
<ol> <li>Continuity of supply.</li> <li>To align with world technology trends and use wiring with enhanced mechanical and electrical properties</li> <li>Maximize flexibility within our Assembly/Test production sites.</li> <li>Cu is easier to obtain and stock</li> </ol>											
Anticipated impact on Fit, Form, Function, Quality or Reliability (positive / negative):						focucción sites.					
Anticipa	ted impact o						oility	(positi	ve / ne	egative)	:
Anticipa None.	ted impact o						oility	(positi	ve / ne	egative)	:
None.		on Fit	t, For	m, Func	ction, Qu		oility	(positi	ve / ne	egative)	:
None.		on Fit	t, For	m, Func	ction, Qu	ality or Reliab	oility	(positiv	ve / ne	egative)	:
None. Changes None.		iden	t, For	m, Func	ction, Qu	ality or Reliab	ility	(positi	ve / ne	egative)	:
None. Changes None. Product	s to product i	ident	t, For tificat	m, Func	ction, Qu ulting fr	ality or Reliab			ve / ne		:
None. Changes None. Product	s to product i Affected: Gr	ident	tificat 1 Dev CLVP2	m, Func tion res vices 2106RHA	ction, Qu ulting fr	ality or Reliab					:
None. Changes None. Product CDCLVF Product	<b>Affected: Gr</b> 2106RHAR	ident	tificat 1 Dev CLVP2 2 Dev	m, Func tion res vices 2106RHA	ulting fr	ality or Reliab		TRF37		HAT	
None. Changes None. Product CDCLVF Product TLV111	Affected: Gr 2106RHAR Affected: Gr	identi identi oup CD oup	tificat 1 Dev CLVP2 2 Dev V1117	m, Func tion res vices 2106RHA vices	TT TI	om this PCN:		TRF37	62-EIRI	HAT	
None. Changes None. Product CDCLVF Product TLV111 TLV111	Affected: Gr 2106RHAR Affected: Gr Affected: Gr 7LV12DCYR	identi identi CD Oup TL'	tificat 1 Dev CLVP2 2 Dev /1117 /1117	m, Func tion res vices 2106RHA vices 'LV25DC	TT TI YT TI YR TI	om this PCN: RF3762-EIRHAR		TRF370 TLV11 TLV11	62-EIRI 7125DC	HAT CYR CYT	
None. Changes None. Product CDCLVF Product TLV111 TLV111 TLV111	Affected: Gr 2106RHAR Affected: Gr 7LV12DCYR 7LV12DCYT	identi identi CD Oup TL TL	tificat 1 Dev CLVP2 2 Dev /1117 /1117 /1117	m, Func tion res vices 2106RHA vices vices vices vices vices vices	tion, Qu       ulting fr       AT     Ti       YT     Ti       YR     Ti       YT     Ti       YT     Ti	om this PCN: RF3762-EIRHAR		TRF370 TLV11 TLV11 TLV11	62-EIRI 7125DC 7125DC	HAT CYR CYT CYR	
None. Changes None. Product CDCLVF Product TLV111 TLV111 TLV111 TLV111	Affected: Gr 2106RHAR Affected: Gr 7LV12DCYR 7LV12DCYT 7LV15DCYR	identi identi CD CD Oup TL' TL'	tificat 1 Dev CLVP2 2 Dev /1117 /1117 /1117	m, Func tion res 2106RHA vices 21V25DC 2LV28DC	tion, Quulting frATYTYTYTYTYTYTYRYRYR	om this PCN: RF3762-EIRHAR V1117LV40DCY V117112DCYR		TRF370 TLV11 TLV11 TLV11	62-EIRI 7125DC 7125DC 7125DC 7133DC	HAT CYR CYT CYR	
None. Changes None. Product CDCLVF Product TLV111 TLV111 TLV111 TLV111 TLV111	Affected: Gr 2106RHAR Affected: Gr 7LV12DCYR 7LV12DCYT 7LV15DCYR 7LV15DCYT	identi identi coup CD Oup TL' TL' TL'	tificat 1 Dev CLVP2 2 Dev V1117 V1117 V1117 V1117 V1117	m, Func tion res vices 2106RHA vices	tion, Qu       ulting fr       ulting fr       YT     TI       YT     TI       YR     TI       YT     TI       YR     TI       YT     TI	om this PCN: RF3762-EIRHAR V1117LV40DCY V117112DCYR V117112DCYT V117115DCYR		TRF370 TLV11 TLV11 TLV11	62-EIRI 7125DC 7125DC 7125DC 7133DC	HAT CYR CYT CYR	

# **Group 1 : Qualification Report** UTAC (NSE): QFN, conversion to Cu-wire bond on Al-Pad devic Approved 05/29/2014

### **Product Attributes**

Flouder Attributes						
Attributes	Qual Device: DAC5682ZIRGCR	Qual Device: REG71050DRVR	Qual Device: TPS3808G25DRVR	Qual Device: TPS62560DRVR	Qual Device: TS3L500RHUR	
Assembly Site	bly Site UTAC (NSE) UTAC (NSE)		UTAC (NSE)	UTAC (NSE)	UTAC (NSE)	
Package Family	VQFN	WSON	WSON	WSON	WQFN	
Flammability Rating	UL 94 V-0	UL 94 V-0	UL 94 V-0	UL 94 V-0	UL 94 V-0	
Wafer Fab Supplier	RFAB	TSMC-WF2	FR-BIP-1	UMC-F8AB	FR-BIP-1	
Wafer Fab Process	1833C05X5	0.60UM-TSMC	3370A12X3	LBC7X3	ASLC10	
Die Revision	G	-	A	В	В	
Passivation	-	-	-	-	No	
Package Attributes	Qual Device: DAC5682ZIRGCR	Qual Device: REG71050DRVR	Qual Device: TPS3808G25DRVR	Qual Device: TPS62560DRVR	Qual Device: TS3L500RHUR	
Assembly Site	UTAC (NSE)	UTAC (NSE)	UTAC (NSE)	UTAC (NSE)	UTAC (NSE)	
Package Family	VQFN	WSON	WSON	WSON	WQFN	
Package Designator	RGC	DRV	DRV	DRV	RHU	
Package Size (mils)	354.33 X 354.33	78.74 X 78.74	78.74 X 78.74	78.74 X 78.74	433.07 X 196.85	
Body Thickness (mils)	35.43	29.53	29.53	29.53	29.53	
Pin Count	64	6	6	6	56	
Lead Frame Type	CU	CU	CU	CU	CU	
Lead Finish	NiPdAu	NiPdAu	NiPdAu	NiPdAu	NiPdAu	
Lead Pitch (mils)	19.68	25.59	25.59	25.59	19.68	
Mount Compound	PZ0031	PZ0031	PZ0031	PZ0031	PZ0031	
Mold Compound	CZ0135	CZ0135	CZ0135	CZ0135	CZ0135	
Bond Wire Composition	Cu	Cu	Cu	Cu	Cu	
Bond Wire Diameter (mils)	1.0	1.0	1.0	1.0	1.0	
Flammability Rating	UL 94 V-0	UL 94 V-0	UL 94 V-0	UL 94 V-0	UL 94 V-0	

QBS: Qual By Similarity
 Qual Device DAC5682ZIRGCR is qualified at LEVEL3-260C
 Qual Device REG71050DRVR is qualified at LEVEL2-260C
 Qual Devices qualified at LEVEL1-260C: TPS3808G25DRVR, TPS62560DRVR, TS3L500RHUR

# **Qualification Results**

Data Displayed as: Number of lots / Total sample size / Total failed

Туре	Test Name / Condition	Duration	Qual Device: DAC5682ZIRG CR	Qual Device: REG71050DRV R	Qual Device: TPS3808G25DR VR	Qual Device: TPS62560DRV R	Qual Device: TS3L500RHUR
PC	PreCon Level 1	Level 1-260C	-	-	-	3/693/0	3/246/0
PC	PreCon Level 3	Level 3-260C	3/495/0	-	-	-	-
HAST	Biased HAST, 130C/85%RH	96 Hours	-	-	-	-	3/215/0
AC	Autoclave 121C	96 Hours	3/256/0	-	-	3/231/0	-
UHAST	Unbiased HAST 130C/85%RH	96 Hours	3/256/0	-	-	-	-
тс	Temperature Cycle, -65/150C	500 Cycles	3/247/0	-	-	3/231/0	-
HTSL	High Temp Storage Bake 175C	350 Hours	-	-	-	3/231/0	-
HTOL	Life Test, 125C	1000 Hours	-	-	-	-	1/76/0
ED	Electrical Characterization	Per Datasheet Parameters	-	Pass	-	Pass	Pass
DPA	Destructive Physical Analysis	-	-	Pass	-	-	-
DPA	Destructive Physical Analysis	Post-96 Hours BHAST	-	-	-	-	3/6/0
DPA	Destructive Physical Analysis	Post-96 Hours Autoclave	3/6/0	-	-	3/6/0	-
DPA	Destructive Physical Analysis	Post-500 Temp-Cycles	3/6/0	-	-	3/6/0	-
MQ	Manufacturability (Assembly)	with Crater Check	Pass	-	-	-	-
MQ	Manufacturability (Assembly)	with crater- check	-	Pass	Pass	Pass	Pass
MSL	Thermal Path Integrity	Level 1-260C	-	-	1/12/0	3/36/0	-
MSL	Thermal Path Integrity	Level 3-260C	3/36/0	-	-	-	-

- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable

- The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours

- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours - The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: http://www.ti.com/

Green/Pb-free Status:

Qualified Pb-Free(SMT) and Green

TI Qualification ID: 20130114-76041

## **Group 2 : Qualification Report** TLV1117LVXXDCY Qualification with 1 mil Cu wire Approved 9/12/2014

Attributes	Qual Device: TLV1117LV33DCY
Assembly Site	NFME
Package Family	SOT223
Flammability Rating	UL 94 V-0
Wafer Fab Supplier	MH8
Wafer Fab Process	LBC7

- QBS: Qual By Similarity

- Qual Device TLV1117LV33DCY is qualified at LEVEL1-260CG

#### Test Name / Qual Device: Туре Duration Condition TLV1117LV33DCY AC \*\*Autoclave 121C 121C, 2 atm (96 Hrs) 3/231/0 -65C/+150C (500 TC \*\*T/C -65C/150C 3/231/0 Cycles) High Temp. Storage HTSL 170 C / 420 Hrs 3/135/0 Bake WB Wire Pull 76 bond pulls 3/228/0 WB Bond Shear 3/228/0 76 ball shears

### Qualification Results Data Displayed as: Number of lots / Total sample size / Total failed

- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable

- The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours

- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours

- The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: http://www.ti.com/ Green/Pb-free Status:

Qualified Pb-Free(SMT) and Green

For questions regarding this notice, e-mails can be sent to the regional contacts shown below or your local Field Sales Representative.

Location	E-Mail
USA	PCNAmericasContact@list.ti.com
Europe	PCNEuropeContact@list.ti.com
Asia Pacific	PCNAsiaContact@list.ti.com
Japan	PCNJapanContact@list.ti.com