

8	7	6	5	7	3	2	1
3M™ Ribbo	on Cable Socket 2 mm X	2 mm Pitch 158 Ser	ìes				
			2.64 [.497] 8.98 [.354] 10.8	DIM D DIM E 1 [.426] 11.32 [.446]	DIM F DIM G 12.64 [.497] N/A		
		10 10.39 [.409] 1	4.64 [.576] 10.98 [.432] 12.8 5.64 [.655] 12.98 [.511] 14.8 7.64 [.734] 14.00 [.500] 16.00	1 [.583] 15.32 [.603]	14.64 [.576] N/A 16.64 [.655] N/A		
		14 14.39 [.567] 2	3.64 [.734] 14-98 [.590] 16.8 0.64 [.812] 16.98 [.669] 18.8 2.64 [.891] 18.98 [.747] 20.8	1 [.741] 19.32 [.761]	18.64 [.734] N/A 20.64 [.812] 8.00 [.315] 22.64 [.891] 10.00 [.394]		
		20 20.39 [.803] 2 22 22.39 [.882] 2	6.64 [1.049] 22.98 [.905] 24.8 8.64 [1.127] 24.98 [.984] 26.8	1 [.977] 25.32 [.997] 1 [1.056] 27.32 [1.076]	26.64 [1.049]		
		26 26.39 [1.039] 3	2.64 [1.285] 28.98 [1.141] 30.8	1 [1.213] 31.32 [1.233]	30.64 [1.206]		
		34 34.39 [1.354] 4	0.64 [1.600] 36.98 [1.456] 38.8	1 [1.528] 39.32 [1.548]	40.64 [1.836] 28.00 [1.102] 46.64 [1.836] 34.00 [1.339]		
			0.64 [1.994] 46.98 [1.850] 48.8 6.64 [2.230] 52.98 [2.086] 54.8		50.64 [1.994] 38.00 [1.496] 56.64 [2.230] 44.00 [1.732]		
							(C
							- σ
	SOCKET WITHOUT OF ALL POSITION	PTIONS S	CENTER BUMP OPTION ALL POSITIONS	CENTER BUMP FRICTION BUMP 14-50 POSIT	OPTION 6-	R FRICTION BUMP OPTION -12 POSITIONS ONLY	- 2358
			ORDERING IN				8 - 10 - 10 - 10 - 10 - 10 - 10 - 10 - 10
	TIER 1 -	BEST	TIER 2 -		TIE	R 3 - VALUE	
	1581XX-1X TIER ————————————————————————————————————	COO T PLATING	1582XX-9	TTT TPLATING	TIER	B3XX-211015 JT TTT PLATING	
	1 = BEST POSITION COUNT	BLANK = 0.76 µm [30 µin] GC	2 = BETTER LD	BLANK = 0.76 μm [30 μin]	GOLD BOSITION COUNT	15 = 0.38 μm [15 μin] GOL	_D
	(SEE TABLE)		POSITION COUNT ————————————————————————————————————	$\begin{bmatrix} 15 = 0.38 \ \mu \text{m}' \end{bmatrix}$ [15 \ \mu \text{in] GOL}		PACKAGING 1 = BULK PACK	
	PART CONFIGURATION ————————————————————————————————————	PACKAGING O = TRAY	PART CONFIGURATION ———— O = PREASSEMBLED COVER	PACKAGING 2 = SWORDS	PART CONFIGURATION - 2 = SEPARATE COVER		
	POLARIZATION/LATCHING ——		POLARIZATION/LATCHING —		POLAR I ZAT I ON/LATCH I		
	1 = WITH CENTER BUMP, NO FRICTION BUMPS (6-	50 POS)	0 = NO CENTER BUMP, NO FRICTION BUMPS (6	S-50 POS)	1 = WITH CENTER BUM NO FRICTION BUM		OCT 27,2017 SBC SAN
			1 = WITH CENTER BUMP, NO FRICTION BUMPS, (6-50 POS)			UPDATED PERFORMANCE TABLE REMOVED REV D,E,F HISTORY
			2 = WITH CENTER BUMP AND	DUAL		A 30741	HISTORY OCT 28,2010 LDS SF INITIAL RELEASE
			FRICTION BUMPS (14-5)	N BUMP,		DESIGN REFERENCE NEXT ASSEMBLY REV ECO ACCESS CODES CHKD	ISSUE DATE AND DESCRIPTION DRFT CHKD DATE JUL 23,2010 MFG DATE
			NO CENTER BUMP (6-12	POS OŃLY)		DIVISION DIVISION CODE DO NOT SCALE TOLERANCES St.	PATE S. FELDMAN DATE JUL 30,2010 © 3M COPYRIGHT 2017 This document and the information it contains are and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.
	STRAIN RELI				METRIC [ENGLISH]	INCHES TITLE	
	3448-158 <u>X</u>	<u>X</u> — position count			WEINIC LENULISM]	THIRD ANGLE PROJECTION TOOOD ±	A RIBBON CABLE KET 2 MM × 2 MM
		(SEE TABLE)				MAX SURFACE ROUGHNESS 00 ± .5 CAGE SIZE [TCH 158 SERIES 78-5100-2358-9 G
						125 ALL SURFACES 000 ± .005 NOMBER D A MARKED ONLY ANGLES ±1°	DET: LISTS DYES NO SHT 2 OF 3
8	7	6	5	4	3	2	1



